	Quali	fication Tes	Record (QTR)		TR. No.:	
	NORSOK		•	` C	2TR04 – F53	
STAINLESS STEEL AND SUPERALLOYS				R	ev. No.: 06	
Manufacturer name/address/	Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy www.italfond.it					
Web page:						
Reference standard	NORSOK M	NORSOK M-650 Ed. 4				
Material designation and MDS No.:		ASTM A479 UNS S32750; MDS D57 Rev. 6				
Manufacturing Summary doc. No.:	MS04 – F53	MS04 – F53			ev. No.: 05	
Products and		Forged Bars:				
manufacturing process(es):		 Press forged (final diameter bigger than 150mm) Press forged + GFM forged (final diameter up to 400mm) 				
Mandatory Heat treatment furnaces TT1 and TT2						
conditions and sub- contractors:	Maximum h	Maximum heat treatment furnace load: one heat or 20 tons				
Other information: Material according to ASTM A276 UNS S32750						
	 Testing laboratories will be: Italfond S.p.A. – internal laboratory CPM Apave – Bienno (BS) any 17025 accredited laboratory 					
	→ Requalif	Requalified without new qualification testing				
Qualification expires:	31/03/2028					
Tested and qualified thickness and weight						
Products and	Test record	Tested	Qualified	Test piece	Qualified	
manufacturing	No.	thickness	thickness	weight	weight	
process(es):		тт	тт	kg	kġ	
Forged Bars	3986	420	320	5000	All	
Qualification/acceptance signatures						
Manufacturer:	Prepared by/Da		Checked by/Da	Checked by/Date:		
	C. Veronesi - 29	C. Veronesi - 29/03/23 Ohiang Veronesi		M. Cavagnola - 29/03/23		
	r and this QTR are ORSOK M-650 for				equirements of	
This acceptance does	s not exempt any p	ourchaser from his		nsure that this o	qualification is valid	
Qualified/Accepted by (company name /address):			Ciana a farma /Datas			
EQ		Ahmed Fahim Boustiha 17/04/2023				