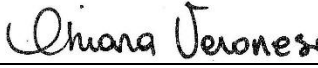
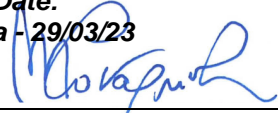
	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: QTR02 – F44
					Rev. No.: 07
Manufacturer name/address/ Web page:	Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy www.italfond.it				
Reference standard	NORSOK M-650 Ed. 4				
Material designation and MDS No.:	ASTM A479 UNS S31254; MDS R17 Rev. 6				
Manufacturing Summary doc. No.:	MS02 – F44				Rev. No.: 06
Products and manufacturing process(es):	Forged Bars: <ul style="list-style-type: none"> • Press forged (final diameter bigger than 150mm) • Press forged + GFM forged (final diameter up to 400mm) 				
Mandatory conditions and sub-contractors:	Heat treatment furnaces TT1 and TT2 Maximum heat treatment furnace load: one heat or 20 tons				
Other information:	Material according to ASTM A276 UNS S31254 Testing laboratories will be: <ul style="list-style-type: none"> • Italfond S.p.A. – internal laboratory • CPM Apave – Bienna (BS) • any 17025 accredited laboratory → Requalified without new qualification testing				
Qualification expires:	31/03/2028				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forged Bars	3985	420	420	5000	All
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date: C. Veronesi – 29/03/23 	Checked by/Date: M. Cavagnola – 29/03/23 			
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
Qualified/Accepted by (company name /address): EQUINOR ASA			Signature/Date: <i>Ahmed Fakim Boustika</i> 17/04/2023		