

	<b>Qualification Test Record (QTR) NORSOK M-650</b>				QTR. No.: <b>QTR01 – F51</b>
					Rev. No.: <b>09</b>
<b>Manufacturer name/address/ Web page:</b>	<i>Italfond S.p.A. – Via Industriale, 1 – Bagnolo Mella (BS) – Italy</i> <a href="http://www.italfond.it">www.italfond.it</a>				
<b>Reference standard</b>	<b>NORSOK M-650 Ed. 4</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A479 UNS S31803; MDS D47 Rev. 6</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS01 – F51</b>				Rev. No.: <b>06</b>
<b>Products and manufacturing process(es):</b>	<b>Forged Bars:</b> <ul style="list-style-type: none"> <li>• Press forged (final thickness bigger than 150mm)</li> <li>• Press forged + GFM forged (final thickness up to 400mm)</li> </ul>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Heat treatment furnaces TT1 and TT2</b> <b>Maximum heat treatment furnace load: one heat or 20 tons</b>				
<b>Other information:</b>	<b>Material according to ASTM A276 UNS S31803 &amp; UNS S32205</b> <b>Testing laboratories will be:</b> <ul style="list-style-type: none"> <li>• <i>Italfond S.p.A. – internal laboratory (UNI EN ISO 17025)</i></li> <li>• <i>CPM Apave – Bienna (BS)</i></li> <li>• <i>any ISO 17025 accredited laboratory</i></li> </ul> <b>→ Requalified without additional testing</b>				
<b>Qualification expires:</b>	31/03/2028				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forged Round Bars	3226	500	500	8000	All
Forged Square Bars	3163	500	500	7000	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b> <i>C. Veronesi – 23/03/23</i>		<b>Checked by/Date:</b> <i>M. Cavagnola – 23/03/23</i>		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.</p> <p><i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>					
<b>Qualified/Accepted by</b> (company name /address):			<b>Signature/Date:</b>		
EQUINOR ASA			<i>Ahmed Fahim Boustika</i> 29/03/2023		